

## 1999-2014 Ford F-250 / F350 Super Duty

RCF9984QC, RCF9995QC-6, RCF99100CC, RCF99100QC, RCF99100QC-6, RCF99105CC-6, RCF99115CC, RCF99115CC-6

### Bolt Kit (Included in step box)

- (12) 3/8" x 1 1/2" carriage bolts
- (12) 3/8" washers
- (12) 3/8" nuts
- (12) 5/16" bolts and clips

### Tools Needed:

- 9/16" gear wrench socket and ratchet
- 1/2" gear wrench socket and ratchet



**Step 1.** Hoop Steps are manufactured specifically for driver and passenger sides. The short 45 degree bend at the end of each Nerf-Step goes to the front of the vehicle.

**Step 2.** Starting with the driver side, open both doors and hold the Hoop Step to the underside of the vehicle. The oval holes in the Hoop Step bracket will align with the factory holes on the bottom pinch roll of the truck. Not all the holes in the pinch-weld will be used.

**Step 3.** Locate the holes for the clips, where they line up in relation to the upper holes in the bracket. Place clips in position.

**Step 4.** There are 1/2" round upper mounting holes on Superduty Hoop Step brackets, put the bolts for the clips in these holes, finger tight.

**Step 5.** Using the 3/8" x 1 1/2" carriage bolts provided, insert from the outside and attach the flat washer and nut loosely though the oval hole in the bracket. Once all six bolts have been inserted, hold the front of the Hoop Step firmly against the body and tighten the front bolt. Now move to the rear of the Hoop Step and hold the step level so the pinch weld gap is even along the entire Hoop Step. Next, tighten the rear bolt. You may then tighten all the remaining bolts to 18-22 lbs.

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