

ROUGH COUNTRY

SUSPENSION SYSTEMS®

JEEP JL 2-Door DS2 Step

Thank you for choosing Rough Country

Please read instructions before beginning installation. Check the kit hardware against the parts list and product layout. Be sure you have all needed parts and know where they go. Also please review tools needed list and make sure you have needed tools. If question exist we will be happy to answer any questions concerning the design, function, and correct use of this product.

Kit Contents:

- 1- Dr Main Step Rail
- 1- Pass Main Step Rail
- 2- Front Step Mounting Brackets
- 2- Rear Step Mounting Brackets
- 2 - Front Body Mount Brackets
- 2- Rear Body mount brackets
- 1- Bag including:
 - 18-8mm x 30mm Bolts
 - 4-Flag Nuts
 - 14-8mm Lock Nuts
 - 32-8mm Flat Washers
 - 8-8mm Lock Washers

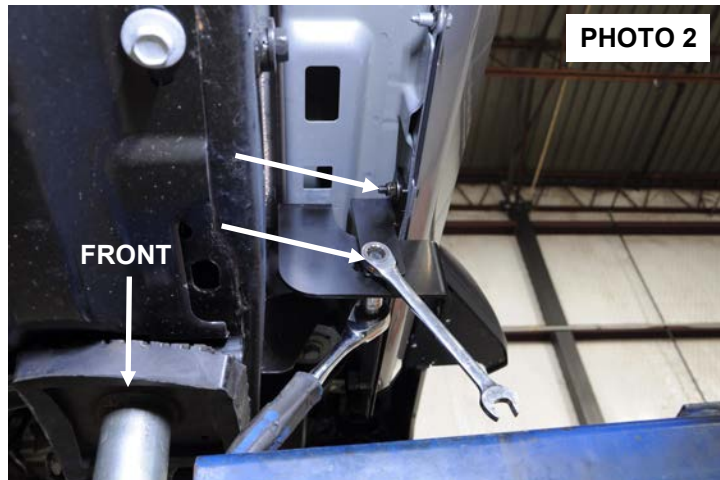
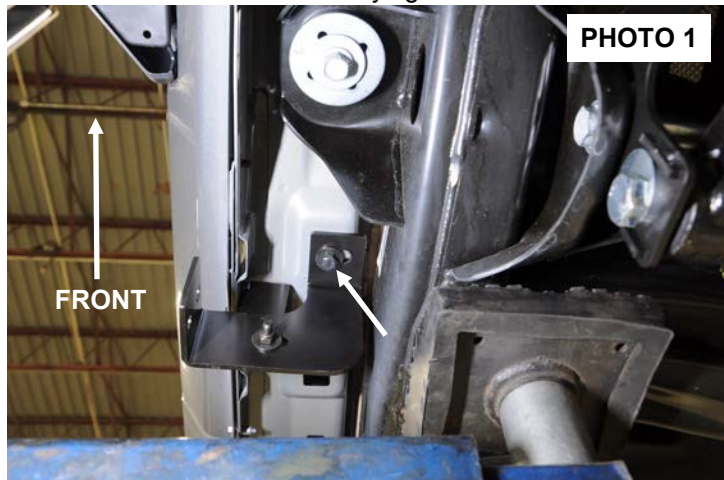
Tools Needed:

- 13mm Socket/Wrench
- Ratchet

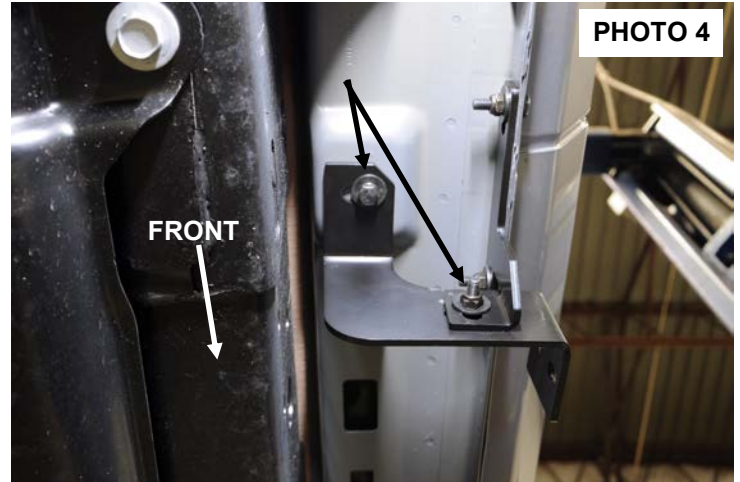


INSTALLATION INSTRUCTIONS

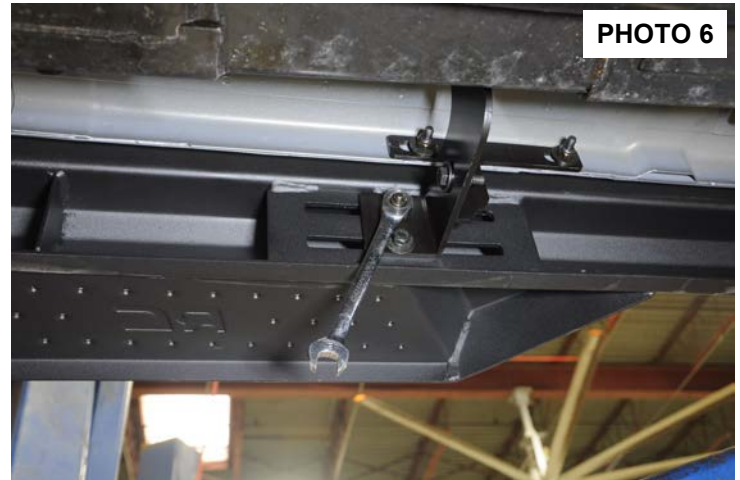
1. Place vehicle on a flat surface and set emergency brake. Remove the factory steps if equipped. Retain stock hardware.
2. Install the front body bracket pointing toward the front and secure with the factory hardware (if equipped) on the body as shown or the supplied 8mm x 30mm bolts. **See Photo 1.** Do not fully tighten at this time.
3. Install the side body bracket as shown on **Photo 2** and secure with the supplied 8mm x 30mm bolts, lock washers, flat washers and lock nuts. Do not fully tighten at this time.



4. Install the rear step bracket pointing toward the front with the supplied 8mm lock nuts, 8mm x 30mm bolts, lock washers and flat washers. **See Photo 3.** Do not fully tighten using a 13mm socket.
5. Install the rear body bracket with the factory body bolt (if equipped) or supplied 8mm x 30mm bolt, flat washer and lock washer. Also secure the body mount to the step bracket with the supplied 8mm x 30mm bolt, flat washers and lock nut. Do not fully tighten at this time. **See Photo 4.**



6. Install the flag nuts in the steps and hold in place with the supplied plastic retainers. **See Photo 5.**
7. Center the step on the body brackets and secure to brackets using the supplied 8mm 30mm bolts, flat washers and lock nuts. Tighten using a 13mm socket / wrench. **See Photo 6.**



8. Adjust the step to the body and tighten the body mount brackets in using a 13mm socket / wrench.
9. Tighten body bracket to step bracket hardware using a 13mm socket / wrench.
10. Proceed to the driver side and install using the same steps as passenger side.
11. Check to make sure all hardware is tightened using a 13mm socket and wrench.

THANK YOU FOR CHOOSING ROUGH COUNTRY FOR YOUR OFF ROAD NEEDS.

By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

